

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) Publication number:

0 313 072 B1

(12)

EUROPEAN PATENT SPECIFICATION

- (43) Date of publication of patent specification: 05.05.93 (51) Int. Cl.⁵: **B65G 27/00, H01L 41/08, B65G 35/00**
- (21) Application number: **88117577.2**
- (22) Date of filing: **21.10.88**

(54) Method of and apparatus for conveying object by utilizing vibration.

(30) Priority: **23.10.87 JP 266388/87**
04.11.87 JP 278587/87

(43) Date of publication of application:
26.04.89 Bulletin 89/17

(45) Publication of the grant of the patent:
05.05.93 Bulletin 93/18

(84) Designated Contracting States:
DE FR GB

(56) References cited:
DE-A- 3 129 389
US-A- 4 613 782

PATENT ABSTRACTS OF JAPAN, vol. 11, no. 277 (E-538)[2274], 8th September 1987; & JP-A-62 77 071 (SONY CORP) 09-04-1987

(73) Proprietor: **HITACHI, LTD.**
6, Kanda Surugadal 4-chome
Chiyoda-ku, Tokyo 101(JP)

(72) Inventor: **Mori, Kenji**
7-46, Nakakandatsumachi
Tsuchiura-shi(JP)
Inventor: **Hirai, Hiromu**
15-16, Higashi-2-chome
Tsukuba-shi(JP)
Inventor: **Kobayashi, Isao**
3602, Shimoinayoshi Chiyodamura
Niihari-gun Ibaraki-ken(JP)
Inventor: **Kumagae, Tomoko**
2625-3, Shimoinayoshi Chiyodamura
Niihari-gun Ibaraki-ken(JP)
Inventor: **Kawamoto, Muneo**
520-62, Omuro Amlmachi
Inashiki-gun Ibaraki-ken(JP)

(74) Representative: **Patentanwälte Beetz sen. -**
Beetz jun. Timpe - Siegfried - Schmitt-
Fumian - Mayr
Steinsdorfstrasse 10
W-8000 München 22 (DE)

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid (Art. 99(1) European patent convention).

Description

The present invention relates to an apparatus for conveying an object defined in the preamble of the claim 1 and to a related method defined in the preamble of claim 11.

An apparatus of the kind mentioned above is known from US-A-4 613 782. The said known apparatus uses a piezoelectric device for driving a driven member. The said known apparatus is designed for conveying hard and not flexible objects. Objects like that upon contact with vibrating conveying means undergo a deformation which is smaller only than the amplitude of vibration of the driving head of the conveying apparatus. Therefore, such objects come into contact with the driving head in the vicinity of an apex of an elliptical motion thereof. Thus the object is driven in one way along the moving direction of the driving head, and the resulting driving force depends on the value of the frictional coefficient effective between the driving head and the object only. With soft and flexible objects such as paper sheets, however, the deformation of the object conveyed is of the same degree as the amplitude of vibration of the driving head, and contact between the object to be conveyed and the driving head occurs with almost the whole elliptical motion of the driving head. Therefore, the object cannot be conveyed by the driving head alone, and additional means are required to transform the elliptical vibration of the driving head into a linear motion of the object to be conveyed.

An apparatus for conveying sheet material is known from JP-A-61 51435. The said known apparatus has an A. C. power source, an electrostrictive device and a vibrator serving as a means for transmitting the vibration generated by the electrostrictive device to the sheet material to be conveyed. The vibrator has an end which is cut so as to form an acute angle, and the vibrator kicks a surface of the sheet material by means of its end to convey the sheet material. That way of kicking out the sheet material to be conveyed by an acute end of the vibrator, however, often results in undesired scratching of the surface of the sheet material to be conveyed. Moreover, the acute end of the vibrator soon wears, and due to that wear its conveying capability decreases rapidly. Accordingly, the conveying capability of the said known apparatus cannot be kept stable over reasonably long periods of operation.

Therefore, it is an object of the present invention to provide an apparatus and a method which make it possible to effectively convey soft and flexible objects and to do so over long periods of operation with stable conveying capability.

The said object is achieved according to the present invention by means of an apparatus as

defined in claim 1 and by means of a method as defined in claim 11. Further advantageous developments of the invention may be seen from the subclaims.

The apparatus of the present invention comprises a rotating member such as a follower roller which is rotated by an elliptical vibration imparted to the object to be conveyed through a driving head and due to its inertial rotation and due to the relationship of the frictional coefficient between the object to be conveyed and the driving head to the frictional coefficient between the object to be conveyed and the rotating member according to the present invention is capable to convey the object in one direction though being soft.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a diagrammatic view of one embodiment of the present invention;

Fig. 2 is a view which serves to illustrate the principle of conveyance in the embodiment shown in Fig. 1;

Fig. 3 is a diagrammatic view of another embodiment of the present invention;

Figs. 4 and 5 are diagrammatic views which serve to illustrate the conveyance of a sheet;

Fig. 6 is a perspective view of another embodiment, and shows the actuator portion used therein;

Fig. 7 is a block diagram of the driving control used in the embodiment shown in Fig. 6;

Fig. 8 is a perspective view of an actuator portion according to another embodiment of the present invention;

Fig. 9 is a perspective view of an actuator portion according to another embodiment of the present invention;

Fig. 10 is a perspective view of an actuator portion according to another embodiment of the present invention;

Figs. 11 and 12 are views which serve to illustrate the state of operation of the stopper portion used in the embodiment of Fig. 10;

Fig. 13 is a view showing the driving circuit used in the embodiment of Fig. 10;

Fig. 14 is a flow chart of the driving control used in the embodiment shown in Fig. 3; and

Figs. 15, 16 and 17 are block diagrams respectively showing specific examples of the power supplying unit shown in Fig. 3.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Preferred embodiments of the present invention will be described in detail below with reference to the accompanying drawings.

Fig. 1 is a view diagrammatically showing a first embodiment of the present invention.

In Fig. 1, a sheet material such as a sheet of paper or a card is denoted by reference numeral 1, and a guide plate 2 is disposed to guide the sheet material 1, an opening being formed in a portion of the guide plate 2.

A vibrating-type driving unit 3 is arranged to generate a vibration and drive the sheet material 1 by using the vibration. The vibrating-type driving unit 3 comprises a laminated-type piezoelectric device (or electrostrictive device) 4, a base 5 on which the piezoelectric device 4 is mounted, a vibrator 6 for transmitting the vibration of the piezoelectric device 4, and a driving head 7 disposed at the distal end of the vibrator 6 and adapted to come into contact with the sheet material 1 to drive the sheet material 1. A vibrating direction of the piezoelectric device 4 is inclined with respect to the surface of the sheet material 1.

A laminated-type piezoelectric device is usually employed as the piezoelectric device 4 to decrease the level of an applied voltage. The vibrator 6 may be fixed to the base 5 by tightening a bolt which is inserted through a through-hole formed in the piezoelectric device 6 or bonding. The vibrator 6 has a parallel leaf-spring structure whose rigidity is high in the vibrating direction X but which is elastically deformed in the direction Y perpendicular to the vibrating direction X.

It is to be noted that the flexural rigidity of the leaf springs of the vibrator 6 is selected so that the mechanical resonant frequency f_1 of the structure in the X direction thereof, including the piezoelectric device 4, may coincide with the mechanical resonant frequency f_2 of the vibrator 6 in the Y direction.

In this embodiment, by way of example, the portion of the driving head 7 which comes into contact with the sheet material 1 has a curved configuration. However, a flat configuration may be adopted.

An A.C. power source for applying a high-frequency voltage across the piezoelectric device 4 is denoted by reference numeral 8, and a control switch is denoted by reference numeral 9.

Furthermore, a follower roller 10 is opposed to the vibrating-type driving unit 3 and is adapted to clamp and convey the sheet material 1. A roller shaft 11 is disposed to rotatably support the follower roller 10. The roller shaft 11 is supported by a roller arm 12, and the roller arm 12 is pivotally supported by an arm shaft 13. A coil spring 14 is disposed to apply a predetermined magnitude of pressure to the follower roller 10. As occasion demands, a leaf spring may be employed in place of the combination of the roller arm 12 and the coil spring 14. In this arrangement, one end of the leaf

spring is fixed so that a predetermined magnitude of flexure may occur in the leaf spring, and the follower roller 10 may be provided on the other end of the leaf spring so that a pressure may be applied to the follower roller 10.

In this embodiment, in order to improve the efficiency of conveyance, the material and surface roughness of the follower roller 10 and those of the driving head 7 are selected so that a friction coefficient μ_2 between the follower roller 10 and the sheet material 1 may be greater than a friction coefficient μ_1 between the driving head 7 and the sheet material 1.

The operation of the first embodiment of the present invention will be described hereinafter with reference to Figs. 1 and 2.

As shown in Fig. 1, when an A.C. voltage of mechanical resonant frequency f_1 is applied across the piezoelectric device 4, the vibratory displacement of the vibrator 6 occurs in the X direction and, at the same time, variations in the contact pressure of the driving head 7 act as a vibromotive force to cause the vibratory displacement of the vibrator 6 in the Y direction as well. Accordingly, the driving head 7, as shown in Fig. 2, makes a small elliptical vibration A.

Fig. 2 is a view which serves to illustrate the principle of the driving operation according to the present invention, and shows on an enlarged scale the contact portions of the follower roller 10, the sheet material 1 and the driving head 7. Since, in general, the sheet material 1 is soft, it is shown as locally reduced in thickness by the pressure produced between the follower roller 10 and the driving head 7.

Normally, the thickness of the sheet material 1, for example, paper is on the order of 100 μm , while the amplitude of vibration of the driving head 7 is on the order of several μm and, in addition, the local inertial mass of paper is extremely small. It is therefore difficult to convey paper only by the vibration of the driving head 7.

For this reason, in this embodiment, the elliptical vibration A of the driving head 7 is transmitted to the sheet material 1 at the follower roller side to produce an elliptical vibration B therein, thereby rotating the follower roller 10 in the direction indicated by an arrow C. Since the inertia of rotation of the follower roller 10 is large, the follower roller 10 smoothly rotates in one direction by the difference between the driving forces above and below the elliptical vibration B. Furthermore, in this embodiment, the material and surface roughness of each of the follower roller 10 and the driving head 7 are selected so that the friction coefficient μ_2 between the follower roller 10 and the sheet material 1 may be greater than the friction coefficient μ_1 between the contact end of the driving head 7

and the sheet material 1. Accordingly, the sheet material 1 is efficiently conveyed in the direction indicated by an arrow D, by the rotation of the follower roller 10.

Accordingly, the above-described embodiment provides the following advantages. Since the friction coefficient μ_2 between the follower roller 10 and the sheet material 1 is greater than the friction coefficient μ_1 between the contact end of the driving head 7 and the sheet material 1, the sheet material 1 can be conveyed efficiently. In addition, since the surface of the driving head 7 is formed into a curved or flat shape, even if the surface of the driving head 7 or the follower roller 10 is somewhat worn, the performance of conveyance is not greatly influenced. Accordingly, it is possible to achieve a sheet-material conveying mechanism having durability and reliability.

Another embodiment of the present invention will be described hereinafter with reference to Fig. 3. In Fig. 3, the same reference numerals are used to denote the same portions as those shown in Fig. 1.

In this embodiment, the vibrating-type driving unit 3 includes a pair of piezoelectric devices 4a and 4b. The vibrating direction of the locus of the elliptical of the contact end of the driving head 7 can be switched over by applying a high-frequency voltage across the piezoelectric device 4a and 4b in a switched manner or, alternatively, by applying high-frequency voltages which differ in phase from each other by a predetermined angle (for example, 90 degrees) to the piezoelectric devices 4a and 4b, respectively, and switching them from one to the other. The vibrating-type driving unit 3 is driven by the electrical power supplied from a power supplying unit 100. The power supplying unit 100 in this embodiment includes a power source 80 and a controller 90 and is constructed so as to control the position of the sheet material 1 to be conveyed. In particular, this embodiment is provided with a unique arrangement in order to increase the precision with which the sheet material 1 is positioned. the power source 80 includes an oscillator 25 for generating an A.C. voltage, a phase converter 24 for delaying the phase of the voltage generated by the oscillator 25 by 90 degrees, and a D.C. voltage generator 26. The controller 90 has a function of regulating the power supplied from the power source 80. The controller 90 in this embodiment includes amplifiers 22 and 23, multipliers 52 and 53, circuit-switching selectors 50 and 51, a positive-negative discrimination circuit 54, a micro-difference discrimination circuit 55, an amplifier 56, an adder 57, and a desired-position setting device 60. A sensor 70 is disposed to detect whether or not the leading end of the sheet material 1 or object to be con-

veyed has reached a fixed point or whether or not the object 1 is present at the fixed point. A pulse generator 71 is disposed to generate electrical pulses according to the rotation of the follower roller 10. An up/down counter 72 serves to count the electrical pulses and detects the position X_1 of the object 1 by utilizing the fact that the sensor 78 has detected the leading end of the object 1. The counter 72 may be provided in the controller 90.

As shown in Fig. 3, when the object 1 is conveyed into the gap between the driving unit 3 and the follower roller 10 by a conveying means (not shown), the sensor 70 detects the presence of the object 1. In response to the detection signal supplied from the sensor 70, the adder 57 of the controller 90 performs arithmetic operations upon the difference E between a value X_0 of the desired-position setting device 58 and the present position X_1 of the object 1. Subsequently, these arithmetic operations are repeated. The difference E is input to the positive-negative discrimination circuit 54, the micro-difference discrimination circuit 55, and the amplifier 56. The positive-negative discrimination circuit 54 makes a decision as to the algebraic sign of the input difference E. In accordance with the algebraic sign of the difference E, the analog switch 50 effects switching between the resonant frequency high-frequency voltage supplied from the oscillator 2 and the resonant frequency high-frequency voltage whose phase has been delayed by an angle of 90 degrees through the phase converter 24. Then, the micro-difference discrimination circuit 55 compares the input difference E with a predetermined reference difference ϵ to effect switching between the high-frequency voltage supplied from the analog switch 50 and the D.C. voltage supplied from the D.C. voltage generator 26. The adders 52 and 53 multiply the outputs of the analog switch 51 by the differences E, respectively. The resultant voltages, as a drive voltage corresponding to the difference E, is applied across the driving unit 3 through the amplifiers 22 and 23.

Fig. 14 is a flow chart showing the flow of the arithmetic operations performed by the controller 90. As shown in Fig. 14, in Step 1, a desired position X_0 is confirmed and the present position X_1 is detected. Then, in Step 2, the difference E is found. Subsequently, in Step 3, a discrimination is made as to whether or not the absolute values $|E|$ of the difference E is greater than the reference difference ϵ .

If $|E| > \epsilon$, the process proceeds to Step 4, in which the direction in which a piezoelectric motor is driven is determined by the algebraic sign of the difference E. If $E > \epsilon$, the process proceeds to Step 5, in which the piezoelectric motor is driven in the positive direction by the resonant frequency high-

frequency voltage. If $E < -\epsilon$, the process proceeds to Step 6, in which the piezoelectric motors driven in the negative direction by the resonant frequency high-frequency voltage.

If it is determined in Step 3 that $|E| \leq \epsilon$, the process proceeds to Step 7, in which the piezoelectric motor is driven by the D.C. voltage.

In this embodiment, the piezoelectric motor is controlled by the method described hereinbefore. The fine drive employing the small displacement caused by the D.C. voltage driving shown in Fig. 3 will be described in further detail. First, D.C. voltages at an optimum level are applied across the piezoelectric devices 4a and 4b in the directions reverse to each other. For example, a negative D.C. voltage is applied across the piezoelectric device 4a, with a positive D.C. voltage across the piezoelectric device 4b. In this case, the piezoelectric device 4a is contracted, while the piezoelectric device 4b is expanded. If the displacement of each of the piezoelectric devices 4a and 4b is represented by a , their displacements are transmitted to the respective ends without interfering with each other since the vibrator 6 has a parallel link structure. Accordingly, the driving head 7 is displaced with respect to the facing surface of a driven member in the horizontal direction thereof by an amount of $2\sqrt{a}$. Thus, the follower roller 10 is rotated by an amount corresponding to the displacement, and the object 1 is moved by a corresponding small amount. The displacement a of each of the piezoelectric devices 4a and 4b is proportional to the value of the D.C. voltage applied across each of them. Accordingly, it is possible to arbitrarily adjust the amount of displacement of the driven member by adjusting the values of such D.C. voltages.

Thus, when the driven member has reached a position corresponding to the reference difference while it is approaching the desired position, it is possible to achieve high-precision small displacement proportional to the value of the above D.C. voltages.

Accordingly, it is possible to positively and accurately locate the driven member at the desired position and hence to achieve the accurate positioning of the driven member.

The piezoelectric motor used in the above-described embodiment is a so-called XY vibrator-type piezoelectric motor. However, the present invention can of course be applied to another type of piezoelectric motor such as a travelling-wave type of motor.

As a matter of course, if a program for executing processing such as that shown in Fig. 14 is stored in a suitable memory means, the controller 90 can be constructed using an ordinary computer.

Fig. 15 shows a modified form of the power supplying unit 100 shown in Fig. 3. In Fig. 15, the same reference numerals are used to denote the same positions as those shown in Fig. 3.

Although, in the embodiment shown in Fig. 3, a high-frequency voltage which has been delayed by a phase angle of 90 degrees in the phase converter 24 is used to drive the piezoelectric motor, the modified form shown in Fig. 15 is arranged such that the piezoelectric motor is driven by using a method of grounding, that is, only by the vibration of one of the piezoelectric devices. Since this arrangement does not require any adjustment of the phases of applied voltages, driving at a resonant frequency can be easily achieved and great effects can be provided in practice.

Fig. 16 is a block diagram showing an embodiment of a driving circuit for a travelling wave-type piezoelectric motor. In Fig. 16, the same reference numerals are used to denote the same portions as those shown in Fig. 3.

The oscillator 25 generates a resonant frequency high-frequency voltage for driving the piezoelectric devices and the phase converter 24 receives the high-frequency voltage from the oscillator 25, delays the phase thereof by an angle of 90 degrees, and outputs the result.

The positive-negative discrimination circuit 54 and the micro-difference discrimination circuit 55 are simply constituted by an operational amplifier, a resistor and so forth.

In this circuit, when the positive-negative discrimination circuit 54 receives the difference E , it makes a decision as to the algebraic sign of the difference E . On the basis of the algebraic sign of the difference E , the switch 50 effects switching between the resonant frequency high-frequency voltage supplied from the oscillator 25 and the resonant frequency high-frequency voltage whose phase has been delayed by 90 degrees by the phase converter 24 and then applies the thus-switched outputs to the multipliers 52 and 53. The respective multipliers 52 and 53 multiply these outputs by the differences E supplied from the amplifier 56 to provide the resultant voltages. In the meantime, a function generator 57 generates a D.C. voltage in accordance with the value of the difference E . The micro-difference discrimination circuit 55, as described above, compares the error E with the predetermined reference difference and, on the basis of the result of this comparison, the switch 51 effects switching between the voltages supplied from the multipliers 52 and 53 and the voltages supplied from the function generator 57. The switched outputs from the switch 51 are applied across the piezoelectric devices through the amplifiers 22 and 23, respectively.

Fig. 17 is a block diagram which serves to illustrate a case where a travelling-wave motor is used to implement a fine driving such as that shown in Fig. 3. In Fig. 17, the same reference numerals are used to denote the same portions as those shown in Fig. 3. The circuit of Fig. 17 includes adders 58 and 59 in addition to the circuit arrangement shown in Fig. 15, and is characterized in that offset voltages can be added to the output voltages of the multipliers 52 and 53, respectively.

In each of the embodiments described above, by way of example, a piezoelectric device or an electrostrictive device is used as the vibration source of the vibrating-type driving unit. However, a magnetostrictive device, a voice coil or the like may be used to generate vibration.

In each of the above-described embodiments, only if the friction coefficient μ_2 is slightly greater than the friction coefficient μ_1 , the sheet material 1 can be stably conveyed by the follower roller 10. However, there is some possibility that the values of the μ_1 and μ_2 are slightly varied under the influence of variations in the state of the surface of the sheet material 1 or the pressure applied thereto. Accordingly, it is desirable that the value of the μ_2 be selected to be greater than that of the μ_1 by at least several to some tens of percent so that the relation of $\mu_2 > \mu_1$ may consistently be maintained even when a certain extent of conditional variation occurs.

Figs. 4 and 5 show another embodiment in which the conveying mechanism of the present invention is applied to a case using a sheet material whose opposite surfaces differ in nature from each other. In these drawings, the same reference numerals are used to denote the same portions as those shown in Fig. 1. If, for example, one of the opposite surfaces of the sheet material 1 is coated with a coating 1a such as a light-sensitive material or a heat-sensitive material, the sheet material 1 whose opposite surfaces differ in nature from each other can be obtained. If, as shown in Fig. 4, μ_{1a} represents the friction coefficient between the driving head 7 and the surface of the sheet material 1 which is not coated with the coating 1a and μ_{2a} represents the friction coefficient between the follower roller 10 and the surface of the sheet material 1 which is coated with the coating 1a, as well as if, as shown in Fig. 5, μ_{1b} represents the friction coefficient between the driving head 7 and the surface of the sheet material 1 which is coated with the coating 1a and μ_{2b} represents the friction coefficient between the follower roller 10 and the surface of the sheet material 1 which is not coated with the coating 1a, there will be a case where $\mu_{1a} + \mu_{1b}$ and $\mu_{2a} + \mu_{2b}$. In this case, if the material and the surface roughness of each of the driving head 7 and the follower roller 10 are selected so

that $\mu_{1a} < \mu_{2a}$ and $\mu_{1b} < \mu_{2b}$ may be obtained, it is possible to convey the sheet material 1 by means of the follower roller 10 irrespective of the obverse and reverse surfaces of the sheet material 1.

If the material and surface roughness of each of the driving head 7 and the follower roller 10 are selected so that $\mu_{1a} < \mu_{2a}$ and $\mu_{1a} > \mu_{1b}$ may be obtained, the sheet material 1 which is placed in the state shown in Fig. 4 can be conveyed but it is difficult to convey the one which is placed in the state shown in Fig. 5. Accordingly, the present mechanism may preferably be provided with a function of discriminating between the obverse and reverse surfaces of a sheet material to be conveyed. It is apparent that even if the material and surface roughness of each of the driving head 7 and the follower roller 10 are selected so that $\mu_{1a} > \mu_{2a}$ and $\mu_{1b} < \mu_{2b}$ may be obtained, it is possible to achieve similar effects.

Fig. 6 shows yet another embodiment of the present invention and, in this drawing, the same reference numerals are used to denote the same portions as those shown in Fig. 1. This embodiment differs from the embodiment of Fig. 1 in that a detector 15 for detecting the angle of rotation of the follower roller 10 is disposed coaxially to the roller shaft 11 of the follower roller 10 and in that a parallel leaf-spring assembly 16 is employed to apply a pressure to the follower roller 10.

Fig. 7 is a block diagram showing an example of a driving circuit for the apparatus shown in Fig. 6 and, in Fig. 7, the same reference numerals are used to denote the same portions as those shown in Figs. 1 and 6. In Fig. 7, the output of the detector 15 is converted, by a processing circuit 17, into a rotational-speed signal representing the rotational speed of the follower roller 10. The rotational-speed signal is input to a servo arithmetic circuit 18, in which the value of the rotational-speed signal is compared with a desired value of the rotational speed. If the value of the rotational-speed signal is smaller than the desired value, the output of the servo arithmetic circuit 18 is increased, while if the value of the rotational-speed signal is greater than the desired value, the output of the servo arithmetic circuit 18 is decreased. The output of the servo arithmetic circuit 18 is input to a driving circuit 19. The driving circuit 19 serves to output an A.C. voltage of amplitude proportional to the magnitude of the input signal, and the piezoelectric device 4 is driven by the output A.C. voltage. With this driving system, it is possible to control the speed of conveyance of the sheet material 1 in accordance with the desired value. Furthermore, the angle of rotation of the follower roller 10 may be obtained from the output of the detector 15 and the information thus obtained can be utilized to position the sheet material 1. In other

words, by utilizing the fact that, since the friction coefficient between the sheet material 1 and the follower roller 10 is large and the follower roller 10 suffers little resistance during rotation thereof, little slippage occurs between the portions of the sheet material 1 and the follower roller 10 which are brought into contact with each other, the amount or speed of conveyance of the sheet material 1 is obtained from the angle of rotation of the follower roller 10 or the rotational speed thereof, and therefore the position or speed of the sheet material 1 can be controlled.

Fig. 8 shows still another embodiment of the present invention and, in the drawing, the same reference numerals are used to denote the same portions as those shown in Figs. 1 and 6. In this embodiment, two pairs of the vibrating-type driving unit 3 and the follower roller 10 are disposed for a single sheet material 1. The posture of the sheet material 1 which is being conveyed can be changed by individually controlling the state of the electric power supplied to each of the two piezoelectric devices 4, such as the level of A.C. voltages applied across each of them and the frequency and waveform of each of the A.C. voltages. Thus, if a skew detector is provided and control is provided so as to diminish the skew detected by the skew detector, it is possible to prevent the occurrence of skew. The skew detector comprises a light projector provided above the sheet material to be conveyed and two photo-detectors provided below and along an edge of the sheet material in the conveying direction. The photo-detectors are spaced apart from each other. If a skew is occurred, the amount of the light received by the photo-detectors are different from each other, thus the degree of the skew is detected. In accordance with the amount of the skew, a voltage to be supplied to at least one of the vibrating-type driving units 3 is controlled so as to diminish the amount of the skew. The number of pairs of the vibrating-type driving unit 3 and the follower roller 10 is not limited to two and, for example, it is of course possible to provide not less than three pairs for a single sheet material.

Fig. 9 is a still another embodiment of the present invention and, in this drawing, the same reference numerals are used to denote the same portions as those shown in Fig. 8. This embodiment differs from the embodiment shown in Fig. 8 in that the two follower rollers 10 are connected by couplings 20 and a connecting shaft 21. As described above, little slippage occurs in the portions of the sheet material 1 and the follower roller 10 which are brought into contact with each other. Accordingly, as far as the two follower rollers 10 are equal in diameter and are rotated at an equal speed, the sheet material 1 is conveyed straight-

forwardly even if the amplitude of vibration and the number of vibrations of either of the two vibrating-type driving units 3 slightly differ from those of the other.

A further embodiment of the present invention will be described below with reference to Fig. 10. As illustrated, an electrostrictive device 32 is supported by a base 31 mounted on a fixed portion 30, and the driving head 7 is mounted on a transmission portion 33 connected to the electrostrictive device 32. The transmission portion 33 and the driving head 7 constitute a vibrator, and the fixed portion 30, the base 31, the electrostrictive device 32 and the vibrator constitute the vibrating-type driving unit 3.

The follower roller 10 which is supported by a bearing 35 is opposed to the vibrating-type driving unit 3. The bearing 35 and the follower roller 10 are supported by the roller shaft 11 which extends between the opposing end portions of arms 37 at a location above the driving head 7. The arms 37 are supported by a bearing 38 for pivotal movement with respect to the fixed portion 30. A torsion bar 39 is disposed coaxially to the pivot axis of the arms 37. A moment is imparted to the arms 37 by the torsion bar 39 and thus the follower roller 10 is pressed against the sheet material 1 (paper in this example) against the driving head 7. The bearing 35 is preferably constituted by a single-row ball bearing of the type which has a rotatable outer ring. Since the single-row ball bearing typically includes a slight positive clearance, smooth operation can be assured even if there is a slight alignment error between the vibrating-type driving unit 3 and the follower roller 10.

A contactless sensor 41 which is provided at the projecting end of a plate 40 which projects from the fixed portion 30 is located in the vicinity of the vibrating-type driving unit 3. A stopper 43 is supported by a mounting portion 42 provided in the upper portion of the arms 37. In addition, a gap enlarging mechanism 44 is provided between the fixed portion 30 and the arm 37.

When an A.C. voltage is applied across the electrostrictive device 32, the driving head 7 makes a fine elliptical motion. This elliptical motion is transmitted to the follower roller 10 through the paper 1. If the friction coefficient μ_2 between the driving head 7 and the paper 1 is selected to be greater than the friction coefficient μ_1 between the follower roller 10 and the paper 1, the follower roller 10 is driven in one direction and thus the paper 1 is conveyed in the direction indicated by an arrow, by the rotation of the follower roller 10.

Figs. 11 and 12 illustrate the principle of operation of the stopper 43. In Fig. 10, the same reference numbers are used to denote the same portions as those shown in Fig. 10. If the paper 1 is

absent between the driving head 7 and the follower roller 10 (the state shown in Fig. 11), the upper portion of the arms 37 is kept in contact with the stopper 43 and a gap δ is resulted between the driving head 7 and the follower roller 3. Thus, even if the driving head 7 is vibrated due to the supply of electric power to the vibrating-type driving unit 3, the follower roller 10 is not directly driven.

Since the aforesaid gap δ is smaller than the thickness h of the paper 1, if the paper 1 is present between the driving head 7 and the follower roller 10 (the state shown in Fig. 12), the follower roller 10 is pushed upwardly and thus a gap δ is resulted between the stopper 43 and the upper portion of the arms 37. Accordingly, while the paper 1 is being conveyed, the stopper 43 does not exert any influence over the conveying mechanism. Since the paper 1 is pressed against the driving head 7 by the follower roller 10, the thickness h would be somewhat reduced. In this case, the gap δ may be selected to be smaller than the reduced thickness h .

In addition, the provision of the gap δ achieves an effect of facilitating insertion of the leading edge of the paper 1 between the driving head 7 and the follower roller 10.

Fig. 13 shows the principle of operation of each of the contactless sensor 41 and the gap enlarging mechanism 44, and serves to illustrate a state wherein the paper 1 is absent between the driving head 7 and the follower roller 10. In Fig. 13, the same reference numerals are used to denote the same portions as those shown in Fig. 10. The output of the contactless sensor 41 is input to a relay 45 and a relay 46. The relay 45 serves to allow and cut off the supply of an A.C. voltage to the electrostrictive element 32, while the relay 46 serves to allow and cut off the supply of an A.C. voltage to the gap enlarging mechanism 44. The gap enlarging mechanism 44 may be constructed using, for example, a solenoid.

If the paper 1 is absent, the supply of an A.C. voltage to the electrostrictive device 32 is cut off by the relay 45, while an A.C. voltage is supplied to the gap enlarging mechanism 44 through the relay 46. In this state, the gap Δ between the driving head 7 and the follower roller 10 is greater than the thickness h of the paper 1.

When the paper 1 is inserted between the driving head 7 and the follower roller 10, the relays 45 and 46 are activated in response to a signal supplied from the contactless sensor 41, so that an A.C. voltage is supplied to the electrostrictive device 32, while the supply of the A.C. voltage to the gap enlarging mechanism 44 is cut off. Accordingly, the driving head 7 makes an elliptical motion at the same time that the paper 1 is pressed against the driving head 7 by the follower roller 10

and thus the conveyance of the paper 1 is started.

It is to be noted that, since the supply of the A.C. voltage to the electrostrictive device 32 is cut off by the relay 45 when the paper 1 is absent, generation of excessive heat in the electrostrictive device 32 is prevented. Accordingly, it is possible to reduce the power consumption of, and the amount of heat generated in, the conveying mechanism. Although, in the above-described embodiment, the contactless sensor 41 is disposed in the vicinity of the vibrating-type driving unit 3, it is apparent that similar effects can be achieved even if the contactless sensor 41 is disposed in the vicinity of the follower roller 10.

In the embodiment of the present invention which has been explained with reference to Figs. 10 to 13, even if specific parts are omitted, it is occasionally possible to achieve effects similar to the above-described ones. More specifically, the operation of setting the gap δ by means of the stopper 43, the operation of cutting off the supply of the A.C. voltage to the electrostrictive device 32 by means of the relay 45, and the operation of setting the gap Δ by means of the gap enlarging mechanism 44 are independent from one another. Accordingly, the parts which are associated with one or two of the three operations may be omitted. For example, if it is desired to simplify the mechanism, the plate 40, the contactless sensor 41, the gap enlarging mechanism 44, the relay 45 and the relay 46 may be omitted. In this case as well, since the gap δ is resulted between the driving head 7 and the follower roller 10 by the action of the stopper 34 as described above, the follower roller 10 is not directly driven by the driving head 7.

In the embodiment which is shown in Figs. 10 to 13, the follower roller 10 is supported by the pivot mechanism constituted by the arms 37 and the bearing 38, and the torsion bar 39 applies a pressure to the follower roller 10. However, another form of mechanism may be applied to the sheet-material conveying mechanism employing a vibration in accordance with the present invention. For example, a leaf spring may be used in place of the arm 37, the bearing 38, and the torsion bar 39, and the follower roller 10 may be supported by the leaf spring. In this arrangement, the leaf spring will perform the same function as the arm 37, the bearing 38 and the torsion bar 39. In the above-described embodiment, the gap enlarging mechanism 44 is constructed using a solenoid, but it is apparent that, even if another form of actuator such as an air cylinder is employed, similar effects can be achieved.

It will be appreciated from the foregoing that, in accordance with the present invention, it is possible to maintain stable conveyance over a long period.

Claims

1. An apparatus for conveying an object (1), comprising

- a piezoelectric driving unit (3) which generates a vibration having an amplitude on an order of several μm at an end surface of a driving head (7) by application of an a. c. voltage,
- a rotating member (10) arranged to be opposed to said driving head of said piezoelectric driving unit and supported for rotation about its axis in a direction in which said object is conveyed,
- pressure applying means (12, 13, 14; 16; 37, 39) for applying pressure to a portion of said object which is present in a gap between said piezoelectric driving unit and said rotating member when said object is being passed through said gap and
- a power source (8) for supplying electric power to said piezoelectric driving unit,

characterised in

that said rotating member (10) has a surface that a frictional coefficient μ_1 between said driving head (7) and said object (1) and a frictional coefficient μ_2 between said rotating member and said object satisfy a relationship of $\mu_1 < \mu_2$.

2. An apparatus according to claim 1, characterised in

that it further includes regulating means (90) for regulating said a. c. voltage to be supplied to said piezoelectric driving unit (3).

3. An apparatus according to claim 1, characterised in

that it comprises a plurality of said piezoelectric driving units (3) arranged to receive electric power supplied from said power source (8) and to generate a vibration when in contact with said object (1) and a plurality of said rotating members (10) respectively disposed to come into contact with said plurality of piezoelectric driving units (3) with said object (1) sandwiched therebetween and

that said plurality of piezoelectric driving units (3) and said plurality of rotating members are disposed in a direction transverse to a direction in which said object (1) is conveyed.

4. An apparatus according to claim 3, characterised in

that a friction coefficient μ_2 between said object (1) and said rotating members (10) is

greater than a friction coefficient μ_1 between each of said plurality of piezoelectric driving units (3) and said object (1).

5. An apparatus according to claim 3, characterised in that said plurality of rotating members (10) are connected by connecting means.

6. An apparatus according to claim 3, characterised in that it further includes an electric-power regulating means (90) for independently regulating the electric power supplied to each of said plurality of piezoelectric driving units (3) which are opposed to said respective rotating members (10) and that said respective rotating members (10) are capable of being independently rotated.

7. An apparatus according to claim 1, characterised in that it further comprises a plurality of independently rotatable follower rollers (10) disposed so as to rotate in a direction along which said object (1) is conveyed, that a piezoelectric driving unit (3) is disposed in opposing relation to each of said plurality of rollers (10), that an electric-power regulating means (90) for independently regulating electric power to be supplied to each of said vibrating-type driving units (3) and that at least one of said driving head (7) and one of said plurality of following rollers (10) is selected so that a frictional force produced between said driving head (7) and said object (1) is smaller than a frictional force produced between said follower roller (10) and said object (1).

8. An apparatus according to claim 1, characterised in that it further comprises a plurality of conveying units disposed along the width of said object (1), skew detecting means for detecting an amount of skew at the opposite ends of said object (1) in the direction of the width thereof and outputting a signal indicative thereof and electric-power regulating means (90) responsive to said signal from said skew detecting means for regulating the supply of electric power to each of said plurality of conveying units so as to offset said amount of skew and

that each of said plurality of conveying units includes a respective one of a plurality of said piezoelectric driving units (3) which generates a vibration at a driving head (7) thereof by having an a. c. voltage applied thereto and a respective one of a plurality of said rotating members (10) disposed so as to be opposed to said driving head (7) of said respective one of said plurality of piezoelectric driving units (3) through said object (1).

9. An apparatus according to claim 8, characterised in that said plurality of rotating members each comprise a roller (10).

10. An apparatus according to claim 1, characterised in that said rotating member comprises a roller (10).

11. In a method of controlling a piezoelectric motor which is adapted to generate a circular locus in a piezoelectric driving unit (3) incorporating a piezoelectric device (4) to thereby drive a driven member brought into contact with said piezoelectric driving unit (3), a method of conveying an object (1), characterised in that in a case of long-stroke driving, rough driving is effected by utilizing vibration created by applying a high-frequency voltage across said piezoelectric device (4), that in a case of positioning, fine driving is effected by utilizing a small displacement created by applying d. c. voltage across said piezoelectric device (4) and that the timing for said positioning being set as a timing at which the value of a difference with respect to said desired position reaches a value not greater than any value which corresponds to the inside of the maximum stroke of a driving member on account of applying d. c. voltage across said piezoelectric device (4).

Patentansprüche

1. Vorrichtung zum Fördern eines Gegenstandes (1), mit
 - einer piezoelektrischen Antriebseinheit (3), die durch Anlegen einer Wechselspannung eine Vibration an einer Endfläche eines Antriebskopfes (7) erzeugt, die eine Amplitude einer Größenordnung von einigen μm aufweist,
 - einem Drehelement (10), das so angeordnet ist, daß es gegenüber dem An-

triebskopf der piezoelektrischen Antriebseinheit liegt, und für eine Drehung um seine Achse in einer Richtung gelagert ist, in der der Gegenstand gefördert wird,

- einer Vorrichtung zur Druckbeaufschlagung (12, 13, 14; 16; 37, 39) zum Ausüben eines Drucks auf einen Abschnitt des Gegenstandes, der sich in einem Zwischenraum zwischen der piezoelektrischen Antriebseinheit und dem Drehelement befindet, wenn der Gegenstand durch den Zwischenraum hindurchbewegt wird, und
- einer Stromquelle (8) zum Zuführen von elektrischem Strom zur piezoelektrischen Antriebseinheit,

dadurch gekennzeichnet,

daß das Drehelement (10) eine Oberfläche aufweist, so daß der Reibungskoeffizient μ_1 zwischen dem Antriebskopf (7) und dem Gegenstand (1) und der Reibungskoeffizient μ_2 zwischen dem Drehelement und dem Gegenstand der Beziehung $\mu_1 < \mu_2$ entsprechen.

2. Vorrichtung gemäß Anspruch 1, **dadurch gekennzeichnet, daß** sie weiterhin eine Regelungsvorrichtung (90) zum Regeln der der piezoelektrischen Antriebseinheit (3) zuzuführenden Wechselspannung umfaßt.
3. Vorrichtung gemäß Anspruch 1, **dadurch gekennzeichnet, daß** sie mehrere piezoelektrische Antriebseinheiten (3), die so ausgebildet sind, daß sie den von der Stromquelle (8) gelieferten Strom aufnehmen und eine Vibration erzeugen, wenn sie mit dem Gegenstand (1) in Kontakt sind, und mehrere Drehelemente (10) umfaßt, die jeweils so angeordnet sind, daß sie mit den mehreren piezoelektrischen Antriebseinheiten (3) in Kontakt kommen, wobei der Gegenstand (1) dazwischen geführt wird, und daß die mehreren piezoelektrischen Antriebseinheiten (3) und die mehreren Drehelemente in einer Richtung, die quer zur Förderrichtung des Gegenstandes (1) ist, angeordnet sind.
4. Vorrichtung gemäß Anspruch 3, **dadurch gekennzeichnet, daß** der Reibungskoeffizient μ_2 zwischen dem Gegenstand (1) und den Drehelementen (10) größer als der Reibungskoeffizient μ_1 zwischen jeder der piezoelektrischen Antriebseinheiten (3) und dem Gegenstand (1) ist.
5. Vorrichtung gemäß Anspruch 3, **dadurch gekennzeichnet, daß** die mehreren Drehele-

- mente (10) mit Hilfe einer Verbindungsvorrichtung verbunden sind.
6. Vorrichtung gemäß Anspruch 3, **dadurch gekennzeichnet, daß** sie weiterhin eine Regelungseinrichtung (90) zum unabhängigen Regeln des elektrischen Stroms umfaßt, der jeder piezoelektrischen Antriebseinheit (3), die den entsprechenden Drehelementen (10) gegenüberliegt, zugeführt wird, und daß die entsprechenden Drehelemente (10) unabhängig gedreht werden können.
7. Vorrichtung gemäß Anspruch (1), **dadurch gekennzeichnet, daß** sie weiterhin mehrere unabhängige drehbare Andruckrollen (10) umfaßt, die so angeordnet sind, daß sie sich in der Richtung drehen, in der der Gegenstand (1) gefördert wird, daß eine piezoelektrische Antriebseinheit (3) so angeordnet ist, daß sie sich jeder der Rollen (10) gegenüber befindet, daß sie eine Regeleinrichtung (90) zum unabhängigen Regeln des elektrischen Stroms umfaßt, der jeder Antriebseinheit (3) vom Vibrationstyp zuzuführen ist, und daß mindestens einer der Antriebsköpfe (7) und eine der Andruckrollen (10) so ausgewählt ist, daß die zwischen dem Antriebskopf (7) und dem Gegenstand (1) erzeugte Reibungskraft kleiner ist als die zwischen der Andruckrolle (10) und dem Gegenstand (1) erzeugte Reibungskraft.
8. Vorrichtung gemäß Anspruch 1, **dadurch gekennzeichnet, daß** sie weiterhin mehrere Fördereinheiten, die über die Breite des Gegenstandes (1) angeordnet sind, eine Erfassungseinrichtung einer Schräglage zum Erfassen des Schräglagebetrages an den gegenüberliegenden Enden des Gegenstandes (1) in der Richtung seiner Breite und zur Ausgabe eines entsprechenden Signals und eine Regeleinrichtung (90) für den Strom, die auf das genannte Signal von der Erfassungseinrichtung der Schräglage zum Regeln der Zufuhr des Stroms an jede Fördereinheit anspricht, um den Betrag der Schräglage zurückzusetzen, umfaßt, und daß jede der mehreren Fördereinheiten eine entsprechende Einheit aus einer der mehreren piezoelektrischen Antriebseinheiten (3), die dadurch, daß eine Wechselspannung an einen Antriebskopf (7) angelegt wird, an diesem eine Vibration erzeugt, und einem entsprechenden Element aus einem der mehreren Drehelemente (10) umfaßt, das so angeordnet ist, daß es dem Antriebskopf (7) der zugehörigen piezoelektrischen Antriebseinheit (3) mit dem dazwischen befindlichen Gegenstand (1) gegenüberliegt.
9. Vorrichtung gemäß Anspruch 1, **dadurch gekennzeichnet, daß** jedes der mehreren Drehelemente eine Rolle (10) ist.
10. Vorrichtung gemäß Anspruch 1, **dadurch gekennzeichnet, daß** das Drehelement eine Rolle (10) ist.
11. Bei einem Verfahren zum Regeln eines piezoelektrischen Motors, der zum Erzeugen einer kreisförmigen Ortskurve in einer piezoelektrischen Antriebseinheit (3), die eine piezoelektrische Vorrichtung (4) umfaßt und derart gestaltet ist, daß damit ein angetriebenes Element angetrieben wird, das mit der piezoelektrischen Antriebseinheit (3) in Kontakt gebracht wird, ist ein Verfahren zum Fördern eines Gegenstandes (1) dadurch gekennzeichnet, daß bei einem langhubigen Antrieb ein grober Antrieb durch Anwenden von Vibration bewirkt wird, die dadurch erzeugt wird, daß eine Hochfrequenzspannung an die piezoelektrische Vorrichtung (4) angelegt wird, daß beim Positionieren ein Feintrieb durch Anwenden einer kleinen Verschiebung durchgeführt wird, die dadurch erzeugt wird, daß eine Gleichspannung an die piezoelektrische Vorrichtung (4) angelegt wird, und daß das Timing für die Positionierung derart eingestellt wird, daß die Differenz von der gewünschten Stellung einen Wert erreicht, der nicht größer als ein Wert ist, der innerhalb des maximalen Hubs eines Antriebselements nach Anlegen von Gleichspannung an die piezoelektrische Vorrichtung (4) liegt.

Revendications

1. Dispositif pour transporter un objet (1) comprenant
- une unité d'entraînement piézoélectrique (3) qui produit une vibration ayant une amplitude de l'ordre de quelques μm au niveau d'une surface d'extrémité d'une tête d'entraînement (7), sous l'effet de l'application d'une tension alternative,
 - un élément rotatif (10) disposé en vis-à-vis de ladite tête d'entraînement de ladite unité d'entraînement piézoélectrique et supporté de manière à pouvoir tourner autour de son axe dans une direction dans laquelle ledit objet est déplacé,
 - des moyens d'application de pression (12, 13, 14; 16; 37, 39) pour appliquer une pression à une partie dudit objet qui est présente dans un intervalle existant entre ladite unité d'entraînement pié-

- zoélectrique et ledit élément rotatif lors – que ledit objet passe dans ledit intervalle; et
- une source d'énergie (8) pour envoyer une énergie électrique à ladite unité d'entraînement piézoélectrique, 5
- caractérisé en ce que
- ledit élément rotatif (10) possède une surface telle que le coefficient de frottement μ_1 entre ladite tête d'entraînement (7) et ledit objet (1) et le coefficient de frottement μ_2 entre ledit élément rotatif et ledit objet satisfont à la relation $\mu_1 < \mu_2$. 10
2. Dispositif selon la revendication 1, caractérisé en ce qu'il comporte en outre des moyens de régulation (90) pour régler ladite tension alternative devant être envoyée à ladite unité d'entraînement piézoélectrique (3). 15
3. Dispositif selon la revendication 1, caractérisé en ce qu'il comporte une pluralité desdites unités d'entraînement piézoélectriques (3) agencées de manière à recevoir une énergie électrique envoyée par ladite source d'énergie (8) et produire une vibration lorsqu'elles sont en contact avec ledit objet (1), et une pluralité desdits éléments rotatifs (10) disposés respectivement de manière à venir en contact avec ladite pluralité d'unités d'entraînement piézoélectriques (3), lesdits éléments rotatifs et lesdites unités d'entraînement enserrant entre eux ledit objet (1), et 20
- que ladite pluralité d'unités d'entraînement piézoélectriques (3) et ladite pluralité d'éléments rotatifs sont disposés dans une direction transversale par rapport à une direction dans laquelle ledit objet est transporté. 25
4. Dispositif selon la revendication 3, caractérisé en ce que le coefficient de frottement μ_2 entre ledit objet (1) et lesdits éléments rotatifs (10) est supérieur au coefficient de frottement μ_1 entre chaque unité de ladite pluralité d'unités d'entraînement piézoélectriques (3) et ledit objet (1). 30
5. Dispositif selon la revendication 3, caractérisé en ce que ladite pluralité d'éléments rotatifs (10) sont raccordés par des moyens de connexion. 40
6. Dispositif selon la revendication 3, caractérisé en ce qu'il comporte en outre des moyens (90) de régulation de l'énergie électrique pour régler d'une manière indépendante l'énergie électrique envoyée à chaque unité de ladite pluralité d'unités d'entraînement piézoélectrique – 45

ques (3), qui sont situées en vis-à-vis des dits éléments rotatifs respectifs (10), et que lesdits éléments rotatifs respectifs (10) peuvent être entraînés en rotation de façon indépendante. 5

7. Dispositif selon la revendication 1, caractérisé en ce qu'il comporte en outre une pluralité de galets suiveurs (10), pouvant tourner de façon indépendante, disposés de manière à tourner dans une direction dans laquelle ledit objet (1) est transporté, 10
- qu'une unité d'entraînement piézoélectrique (3) est disposée en vis-à-vis de chaque galet de ladite pluralité de galets (10), qu'il est prévu des moyens (90) de régulation de l'énergie électrique pour régler de façon indépendante l'énergie électrique devant être envoyée à chacune desdites unités d'entraînement (3) de type vibrant, et 15
- ladite tête d'entraînement (7) et/ou un galet de ladite pluralité de galets suiveurs (10) est sélectionné de sorte qu'une force de friction produite entre ladite tête d'entraînement (7) et ledit objet (1) est inférieure à une force de friction produite entre ledit galet suiveur (10) et ledit objet (1). 20
8. Dispositif selon la revendication 1, caractérisé en ce qu'il comporte en outre une pluralité d'unités de transport disposées sur l'étendue en largeur dudit objet (1), des moyens de détection d'obliquité pour détecter un degré d'obliquité au niveau des extrémités opposées dudit objet (1) dans la direction de son étendue en largeur et délivrer un signal indicatif de ce degré d'obliquité, et des moyens (90) de régulation d'énergie électrique répondant audit signal délivré par lesdits moyens de détection d'obliquité pour régler l'envoi d'énergie électrique à chaque unité de ladite pluralité d'unités de transport de manière à compenser ledit degré d'obliquité, et 25
- que chaque unité de ladite pluralité d'unités de transport comprend une unité respective faisant partie d'une pluralité desdites unités d'entraînement piézoélectriques (3), qui produit une vibration dans sa tête d'entraînement (7), lorsqu'on lui applique une tension alternative, et l'un respectif d'une pluralité desdits éléments rotatifs (10) disposés de manière à être en vis-à-vis de ladite tête d'entraînement (7) de ladite unité respective de ladite pluralité d'unités d'entraînement piézoélectriques (3), en étant séparé par ledit objet (1). 30
9. Dispositif selon la revendication 8, caractérisé en ce que ladite pluralité d'éléments rotatifs 35

comprennent chacun un galet (10).

10. Dispositif selon la revendication 1, caractérisé en ce que ledit élément rotatif comprend un galet (10).

5

11. Dans un procédé pour commander un moteur piézoélectrique qui est adapté pour produire un lieu circulaire dans une unité d'entraînement piézoélectrique (3) contenant un dispositif piézoélectrique (4) pour entraîner ainsi un élément mené, placé en contact avec ladite unité d'entraînement piézoélectrique (3), un procédé pour transporter un objet (1), caractérisé en ce que, dans le cas d'un entraînement sur une longue course, un entraînement approximatif est exécuté moyennant l'utilisation d'une vibration créée par application d'une tension à haute fréquence audit dispositif piézoélectrique (4),

10

15

20

que dans le cas du positionnement, un entraînement précis est réalisé en utilisant un faible déplacement créé par l'application d'une tension continue audit dispositif piézoélectrique (4), et

25

que le cadencement pour ledit positionnement est réglé sous la forme d'un cadencement, avec lequel la valeur d'une différence par rapport à ladite position désirée atteint une valeur non supérieure à une valeur quelconque qui correspond à la distance de la course maximale d'un élément d'entraînement compte tenu de l'application d'une tension continue audit dispositif piézoélectrique (4).

30

35

40

45

50

55

13

FIG. 1

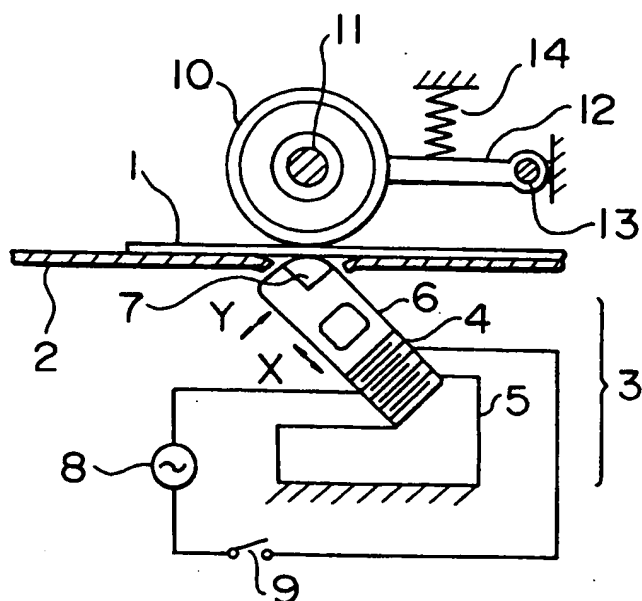


FIG. 2

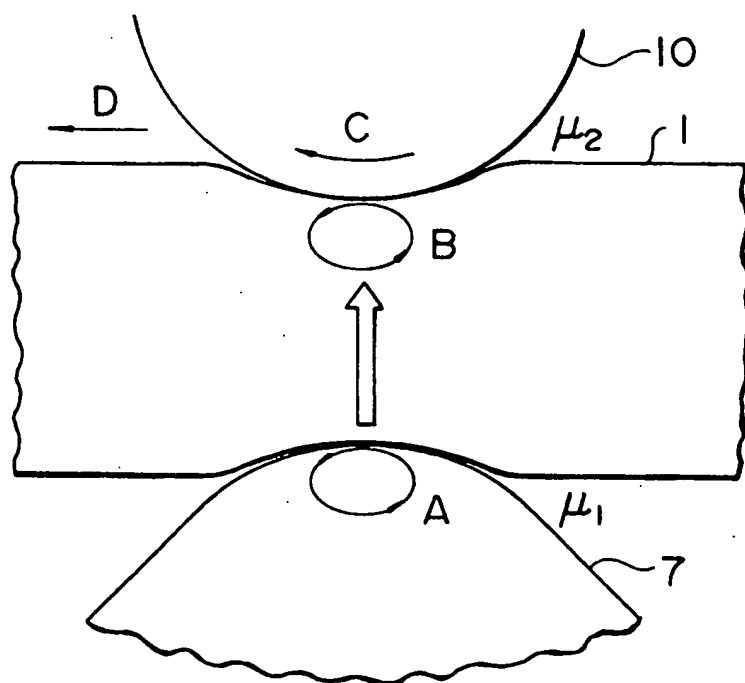


FIG. 3

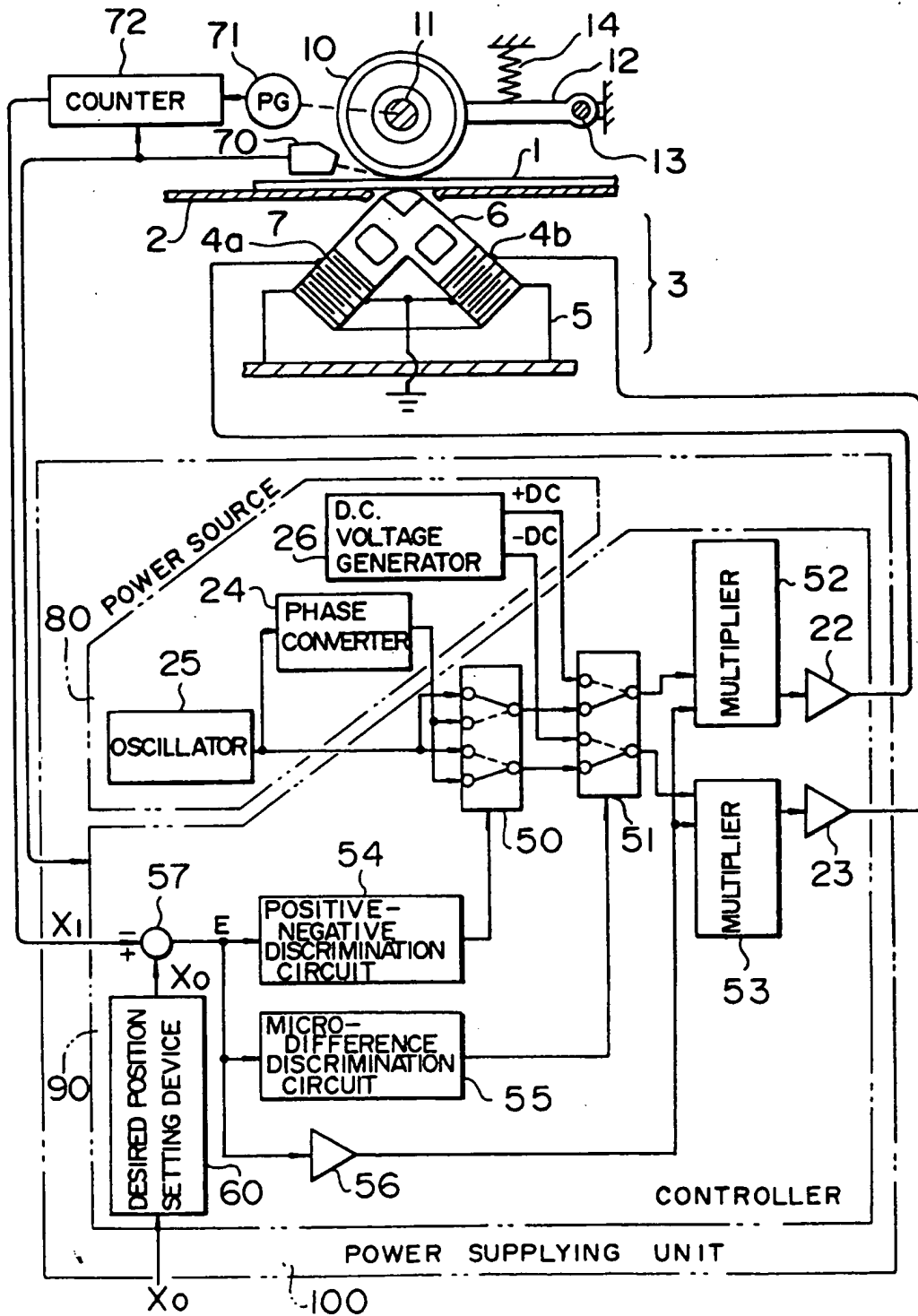


FIG. 4

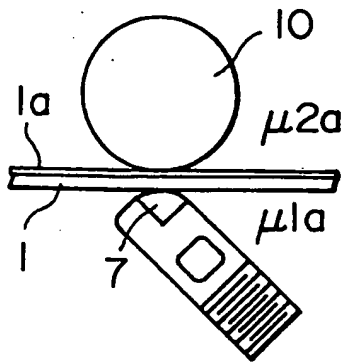


FIG. 5

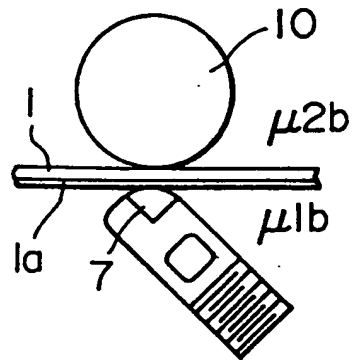


FIG. 6

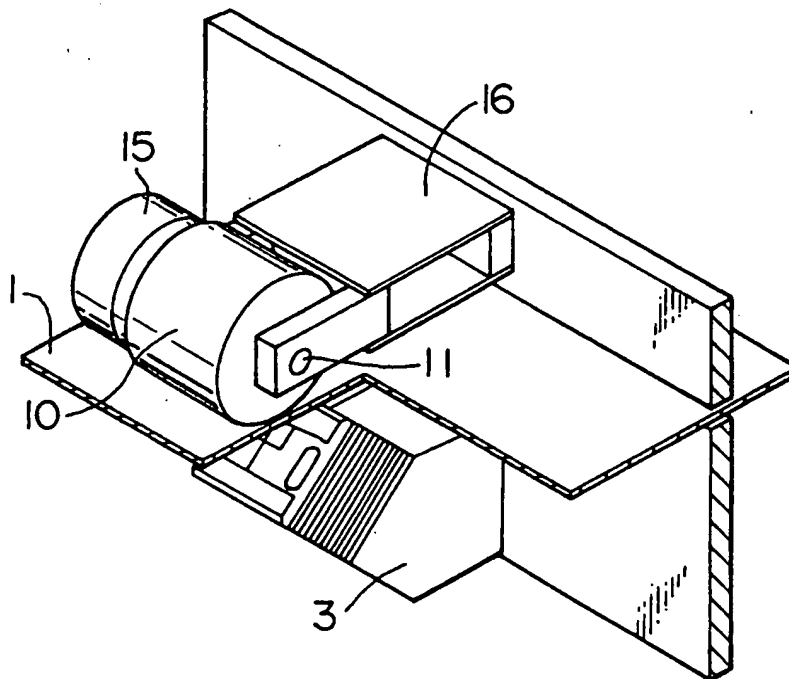


FIG. 7

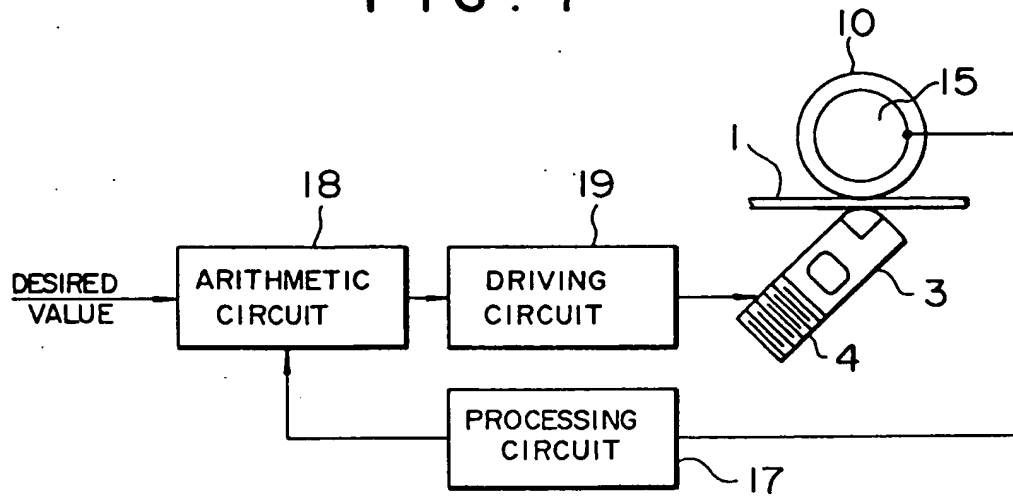


FIG. 8

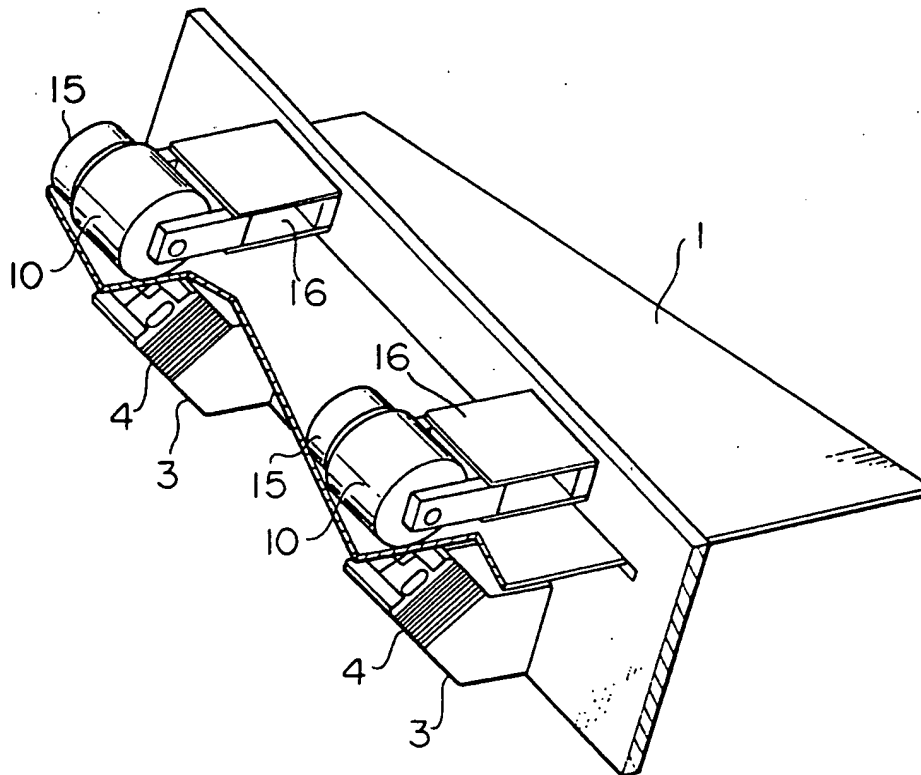


FIG. 9

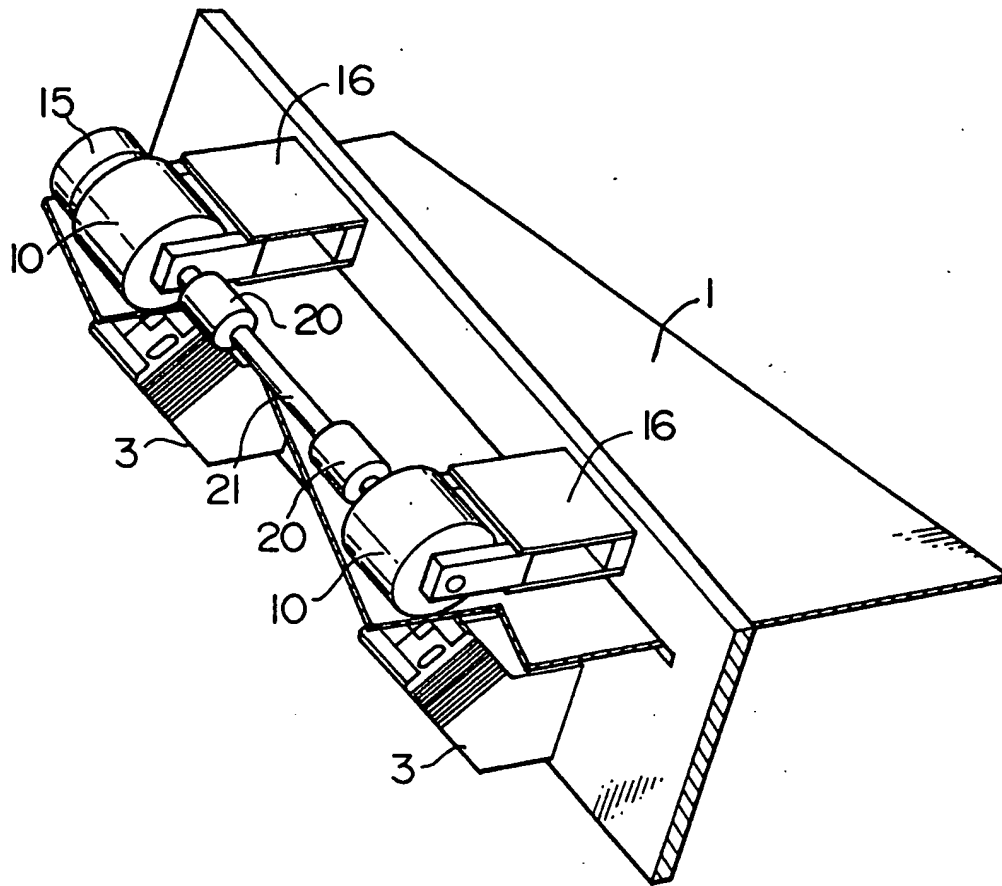


FIG. 10

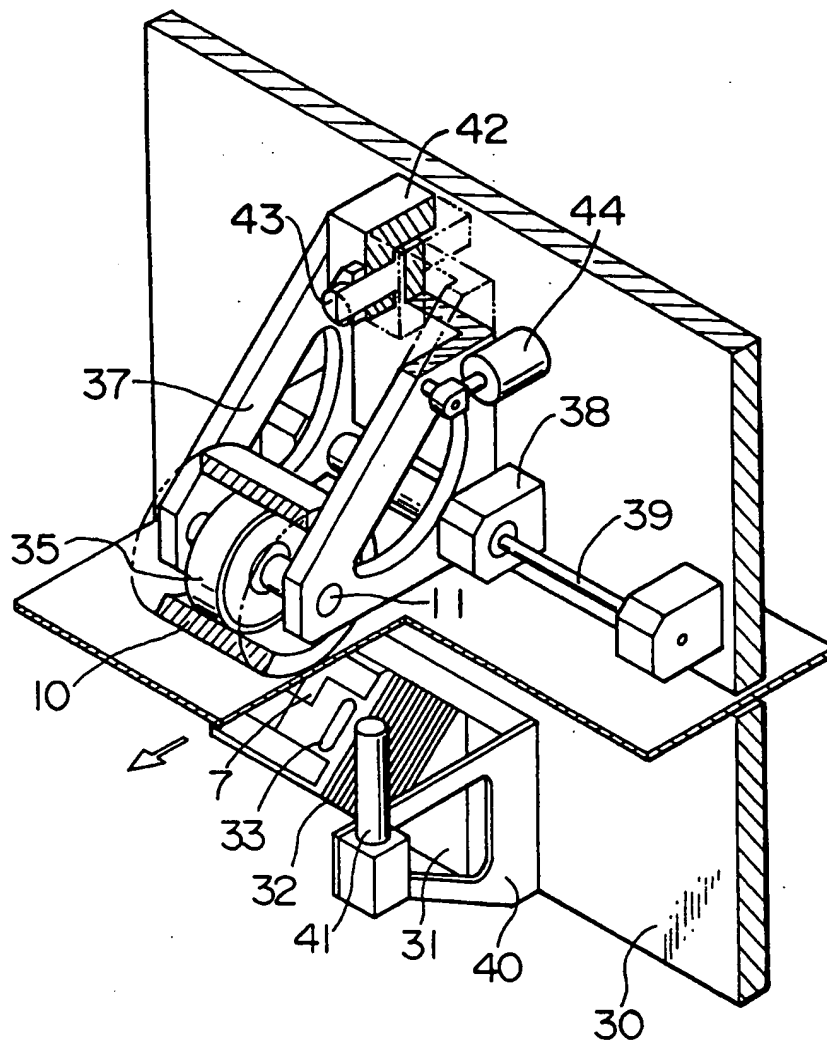


FIG. 11

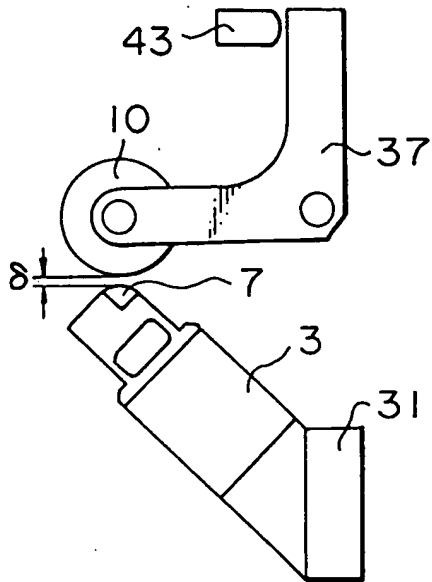


FIG. 12

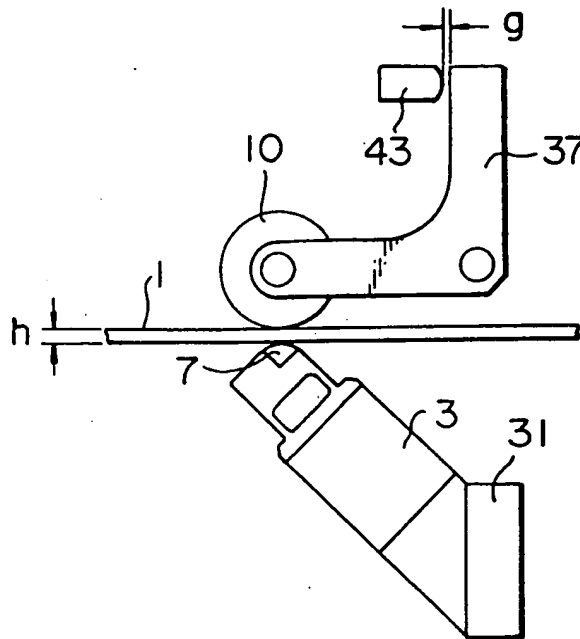


FIG. 13

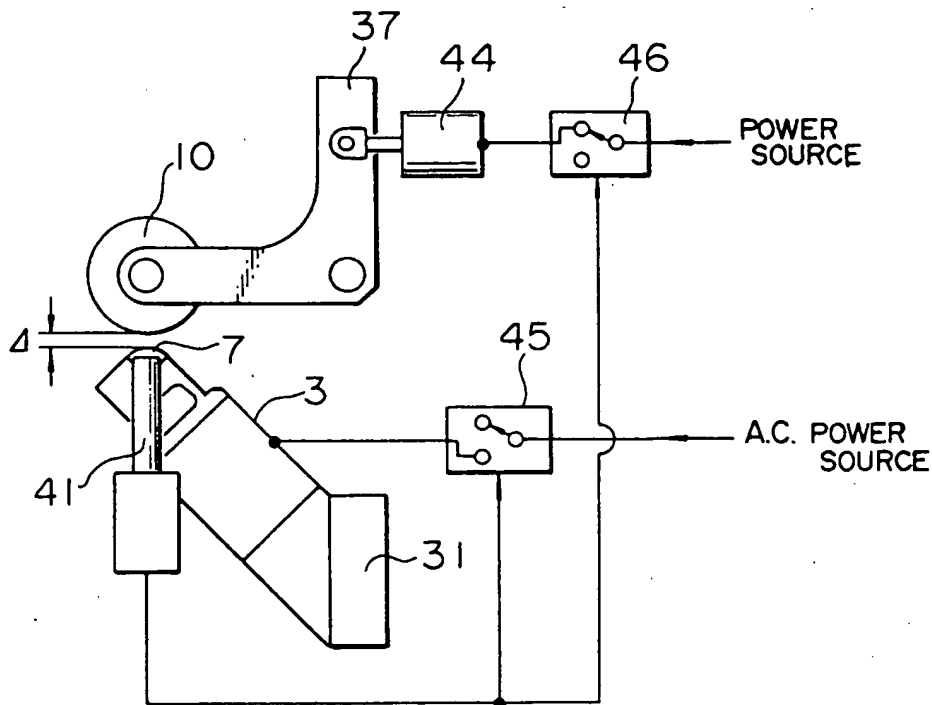


FIG. 14

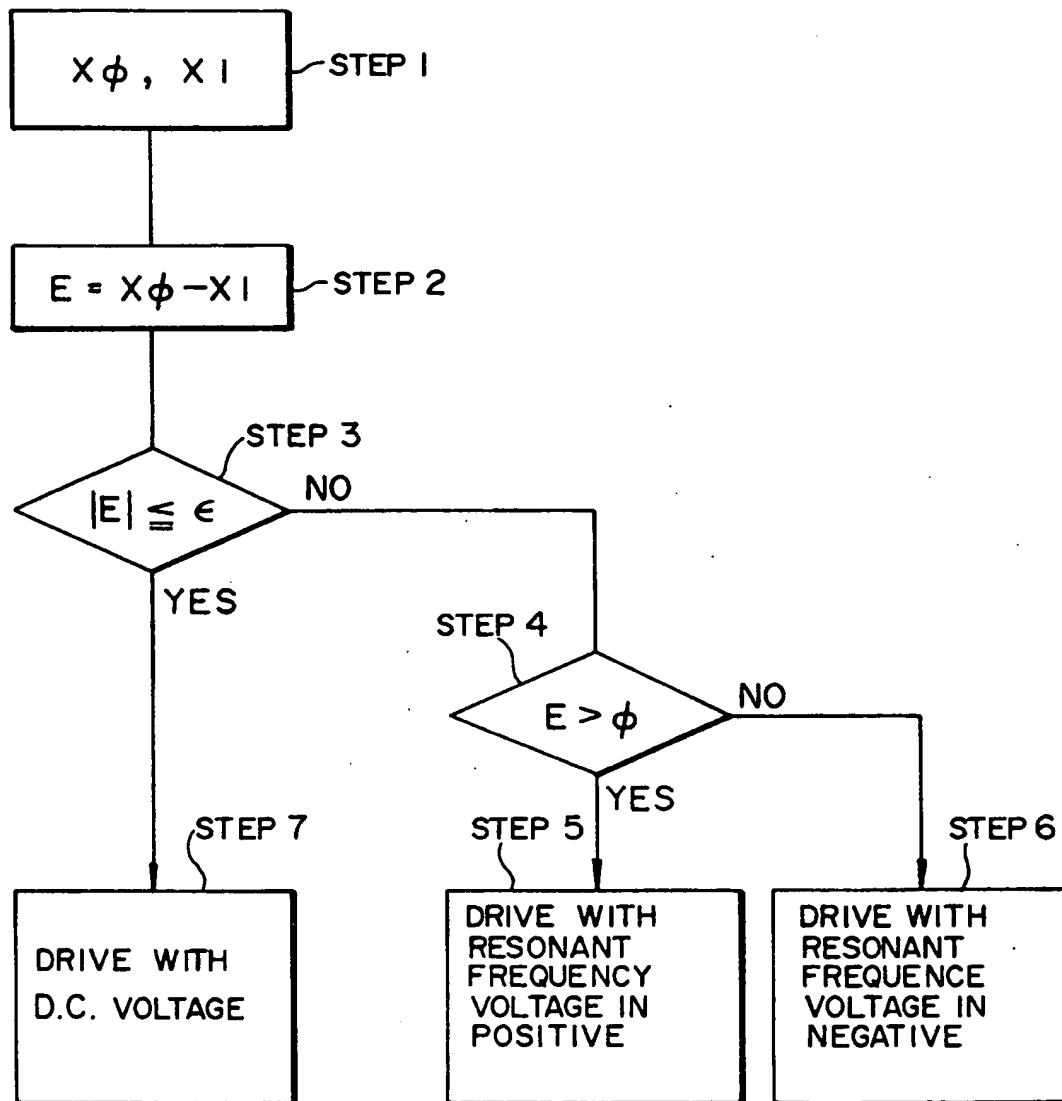


FIG. 15

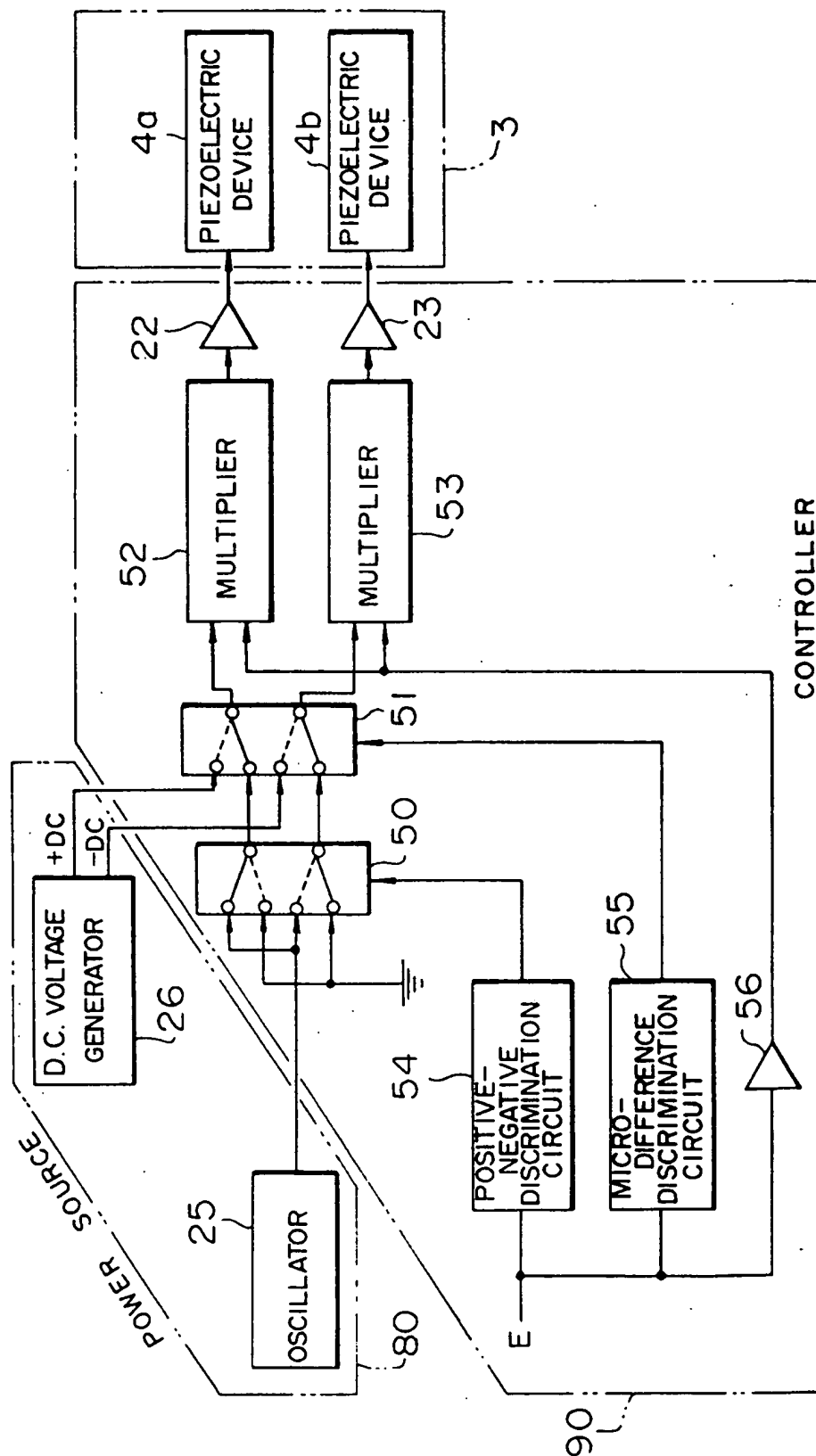


FIG. 16

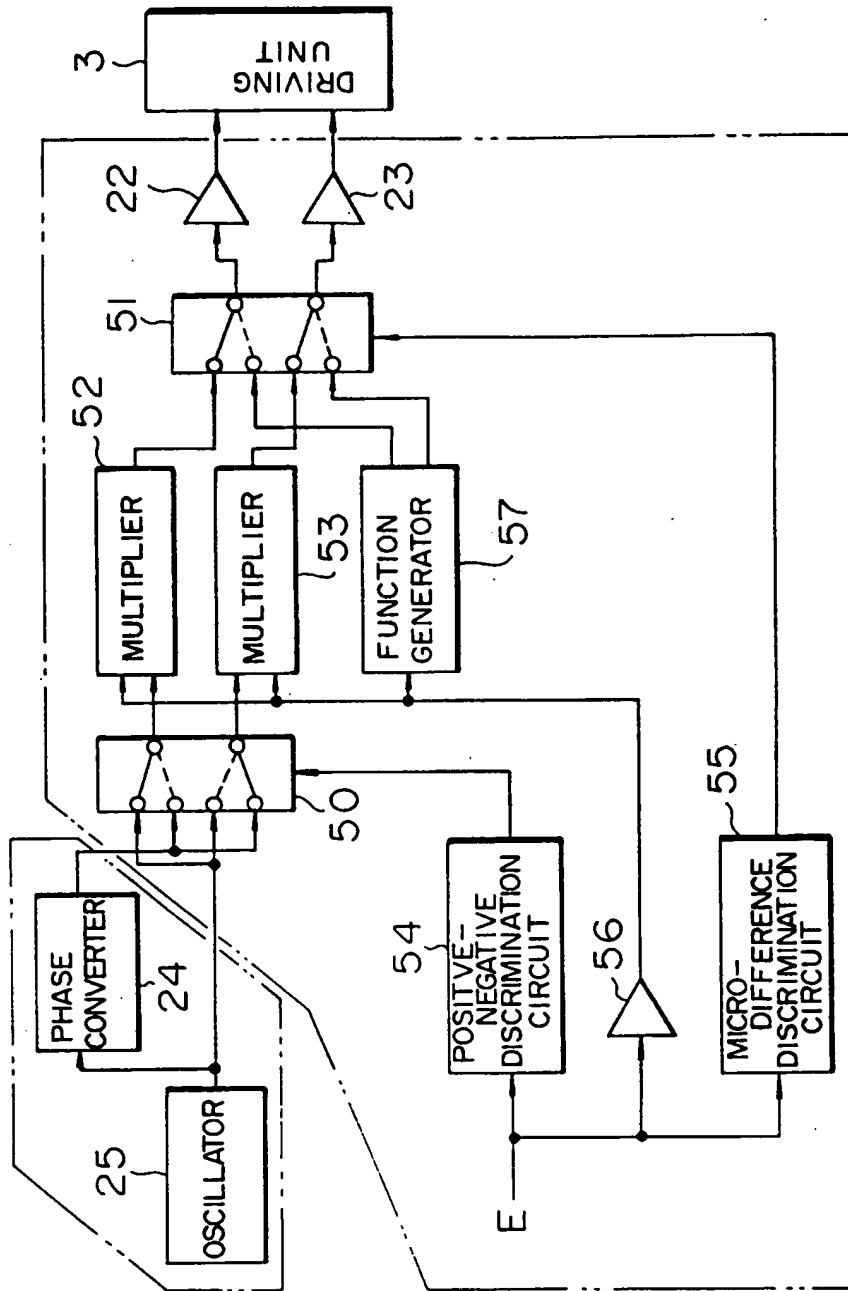


FIG. 17

